

Dynamic Simulation of Mixing-limited Symmetric and Asymmetric Patterns in Homogeneous Autocatalytic Reactors

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Summary

In this paper we study the dynamic evolution of mixing-limited patterns in homogeneous autocatalytic reactors. Using a regularized low dimensional model, our previous works [1, 2, 3] mainly focused on the symmetric patterns that develop due to the difference in mixing and reaction time scales, while our present paper simulates the formation of asymmetric patterns, which have been observed in experimental studies [4]. We find that higher eigen modes of initial perturbation lead to patterns that are more stable and more asymmetric than those formed from lower modes.

Keywords

Multiscale analysis, Dynamics and control of chemical reacting systems, Complex reacting flows.

Introduction

Transport-limited patterns are formed in autocatalytic reaction systems when a spatially uniform steady state loses its stability to transverse perturbations, and the patterns, once formed, are sustained when local mixing is much slower than reaction. The formation of patterned states may often reduce the product yield by deactivation of the catalyst or reactor runaway. Using a regularized low dimensional model, our previous works [1, 2, 3] focused on the symmetric patterns that develop due to the difference in mixing and reaction time scales, while our present paper simulates the formation of asymmetric patterns, typically observed in experimental studies [4].

Mathematical Modeling

We consider an isothermal autocatalytic reaction of the type $A+2B \rightarrow 3B$ occurring in a tubular reactor of radius a and length L . Starting from the unsteady state 3-D convection-diffusion- reaction (CDR) equation, we obtain a 2-D low dimensional model using Liapunov-Schmidt based spatial-averaging technique [5], followed by regularization [6]. The resultant axially-averaged model is given in terms of the axially-averaged reactant concentration C_i as

$$p \left[\frac{\partial \bar{C}_i}{\partial t} + (\bar{C}_i - c_{i,in}) \left(1 + \frac{Da}{6\beta} \right) + Da.r(\bar{C}_i) \right] = \frac{1}{\xi} \frac{\partial}{\partial \xi} \left(\xi \frac{\partial \bar{C}_i}{\partial \xi} \right) + \frac{1}{\xi^2} \frac{\partial^2 \bar{C}_i}{\partial \theta^2}, \quad (1)$$

where $i=A, B$, $\mu_A=1$, $\mu_B = C_{B,in}/C_{A,in}$, and

$$c = \frac{C}{C_R}, \xi = \frac{\xi'}{a}, z = \frac{x}{L}, t = \frac{t}{\tau_c}, r(c) = \frac{R(C)}{R(C_R)}, \mu_i = \frac{C_{i,in}}{C_{A,in}}, p = \frac{t_D}{\tau_c} = \frac{a^2 u_z'}{LD_m}, \quad (2)$$

$$Pe = \frac{t_z}{\tau_c} = \frac{u_z' L}{D_m}, Da = \frac{\tau_c}{t_R} = \frac{LR(C_R)}{u_z' C_R}, \beta = \frac{Da}{Pe} = \frac{D_m R(C_R)}{u_z' C_R} = \frac{\tau_c^2}{t_R t_z}.$$

The boundary and initial conditions are given by

$$\bar{C}_i \Big|_{\xi=0} \text{ is finite, } \frac{\partial \bar{C}_i}{\partial \xi} \Big|_{\xi=1} = 0, \bar{C}_i(\xi, \theta, t) = \bar{C}_i(\xi, \theta + 2\pi, t), \quad (3)$$

$$c_i(\xi, \theta, t=0) = c_{i0}(\xi, \theta). \quad (4)$$

Steady State Results

Using the regularized model, the steady state concentration of B ($\bar{C}_{B,ss}$) is obtained by solving

$$\left[\frac{Da}{1 + Da/6\beta} \right] \bar{C}_{B,ss}^3 - \left[\frac{Da(1 + \mu)}{1 + Da/6\beta} \right] \bar{C}_{B,ss}^2 + \bar{C}_{B,ss} - \mu = 0, \quad (5)$$

and the steady state concentration of A ($\bar{C}_{A,ss}$) is given by

$$\bar{C}_{A,ss} = 1 + \mu - \bar{C}_{B,ss}. \quad (6)$$

For fixed values of Da , β and μ , the above relation can be used to determine $\bar{C}_{A,ss}$ and $\bar{C}_{B,ss}$. As shown in Fig. 2(b), the bifurcation diagrams (of conversion, X_A vs Damköhler number, Da) obtained by solving eqns. (5) and (6) are S shaped in nature and suggest the existence of multiple (three) solutions, which is dependant on β or μ , and increases with increasing μ and decreasing β (Fig. 2.b).

The hysteresis loci for the system are in terms of Da , Pe and μ as

$$\bar{C}_{B,ss} = \frac{a(1 + \mu) \pm \sqrt{a^2(1 + \mu)^2 - 3a}}{3a}, \quad (7)$$

where, $a = Da/(1 + \mu/6)$. The region between the two curves in the hysteresis loci in Fig. 1 corresponds to the unstable middle branch as shown in the bifurcation diagram.

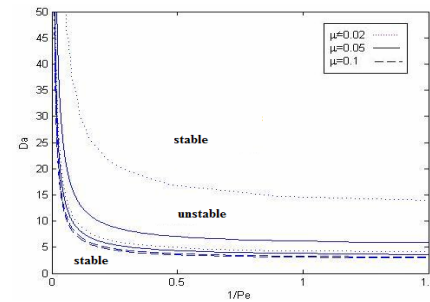


Fig. 1. Hysteresis loci for $\beta=20$ and different values of μ .

The hysteresis loci along with the bifurcation diagrams suggest that higher the μ , smaller is the region of instability (Fig. 2b).

A stability analysis is performed on the steady state solution and neutral stability plots are obtained for several

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values of p , Da , Pe and k_{mn} . For any integer value of m and n , the neutral stability relation is obtained as

$$\left(\frac{k_{mn}^2}{p}\right)^2 + [2\kappa + Da\bar{c}_{B,ss}(\bar{c}_{B,ss} - 2\bar{c}_{A,ss})]\left(\frac{k_{mn}^2}{p}\right) + [\kappa^2 + Da\bar{c}_{B,ss}(\bar{c}_{B,ss} - 2\bar{c}_{A,ss})\kappa] = 0, \quad (8)$$

where, $\kappa = 1 + Da/6\beta$. The neutral stability curves have been plotted for different values of μ , β and k_{mn} (Fig. 2a) and the observations from these cases reaffirms the conclusions drawn from the bifurcation or hysteresis diagrams. Besides, our neutral stability studies [1] also show that higher eigen modes are excited only from significant transverse mixing limitations (large p) in the reactor (Fig. 2a).

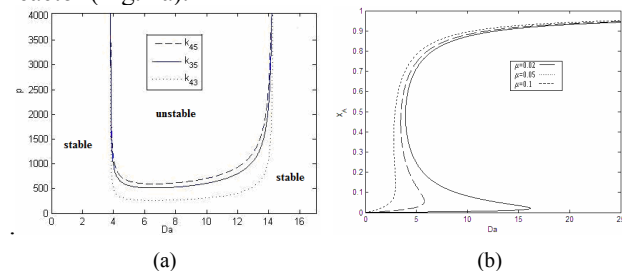


Fig. 2. (a) Neural stability diagram for higher eigen modes at $\mu=0.02$, (b) Bifurcation diagrams for $\beta=20$ and different values of μ

Dynamic Simulation of Patterns

The dynamics of pattern formation have been studied by simulating the regularized low dimensional model and analyzing its behavior in response to small perturbation of less than 7% of the steady state concentration. This leads us to the observation that symmetric and asymmetric patterns are formed for lower and higher eigen modes respectively. Higher the eigen mode, more stable is the pattern. Also, asymmetry is observed for patterns pertaining to eigen modes higher than $m=2$, $n=2$. It may be noted that the patterns emerging due to the initial perturbation are quite different from the stable patterns that evolve eventually. Fig. 4 shows the stable patterns that emerge with time. The time required to attain stable patterns varies from 5τ to 15τ , where τ is the reactor residence time.

The asymmetric patterns we obtain can be broadly classified into the following categories:

1. Target patterns evolving to band patterns corresponding to mode numbers k_{04} , k_{12} , k_{22} , k_{32} .
2. Band patterns changing direction corresponding to mode numbers k_{34} , k_{43} , k_{52} , k_{53} , k_{54} , k_{55} .
3. Antiphase patterns evolving to band patterns corresponding to mode numbers k_{35} , k_{42} .
4. Asymmetric antiphase patterns corresponding to mode numbers k_{24} , k_{25} , k_{33} .

Our simulations show that the symmetric and asymmetric patterns emerge from the unstable middle branch of the S-shaped bifurcation curves in response to small perturbations to the uniform steady states. The patterns undergo a process of concentration segregation before attaining stability. The symmetric patterns are typically of the form band, antiphase or target whereas the asymmetric

patterns are formed by the superposition of two or more of these simple symmetric forms.

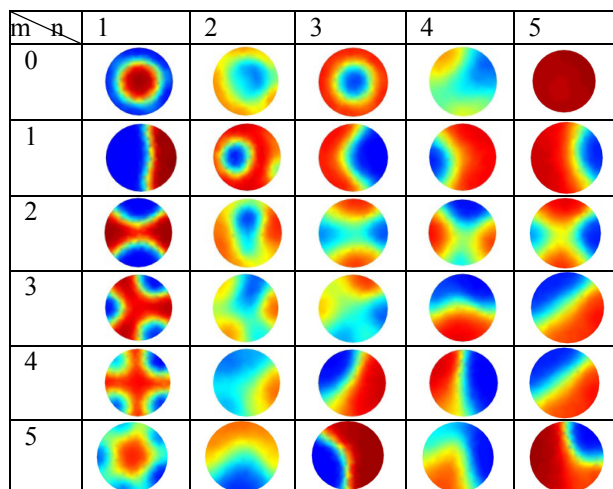


Fig. 4. Stable patterns for various k_{mn} values

However, the patterns formed from perturbations of higher eigen modes are significantly more stable and asymmetric than those formed from lower eigen modes, and are remarkably different from the initial perturbed states. We have performed a detailed parametric analysis of the patterns to quantify the effects of the parameters Pe , p , Da on the evolution of patterns and its stability. We find that increased transverse or axial mixing limitations (quantified by increasing p and Pe , respectively) result in patterns that are formed sooner and attain stability faster.

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